

Work Order ID 70953

Monday, June 20, 2011 10:31:29 AM



Page 1

Item ID: D3584-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Web

Start Date: 6/21/2011

Start Qty: 3.00

4 DP
11-7-18

Cust Item ID:

Required Date: 6/24/2011

Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan: MVCDate: 11-06-20

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3584

Rev A

100

0.00



Skidtubes

Skidtubes

Memo

0.00

Skidtubes

1-Cut to Length as per Dwg D3584
2-Drill Pilot Holes using DT8960 Drill Jig
3-Open pilots to 1.000" as per Dwg D3584
4-Deburr

H Z BEU/07/18

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

S M07/18



120

0.00



Chemical Conversion Coat per QSI005 4.1

HandFinish

Memo

0.00

Hand Finishing

XY B 11/07/18

Work Order ID 70953

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Page 2

Item ID: D3584-1

Accept



Setup Start



Revision ID:

Item Name: Web

Stop



Start Date: 6/21/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 6/24/2011 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

4 0 06/21/11

140

Identify as per dwg & Stock Location: h5a

0.00



Packaging

Memo

0.00

Packaging

x4 0 11/07/11

150

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/7/11 MF 11-07-11

Picklist Print

Monday, June 20, 2011 10:31:26 AM

Page 1

Work Order ID: 70953

Parent Item: D3584-1

Parent Item Name: Web




Start Date: 6/21/2011

Required Date: 6/24/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A New Issue 07.06.12 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2963-125  105 I Beam Extrusion		Manufactured	No			110	Each	124.0000	1	3			

Location

Loc Qty

Loc Code

HALL

124

27775

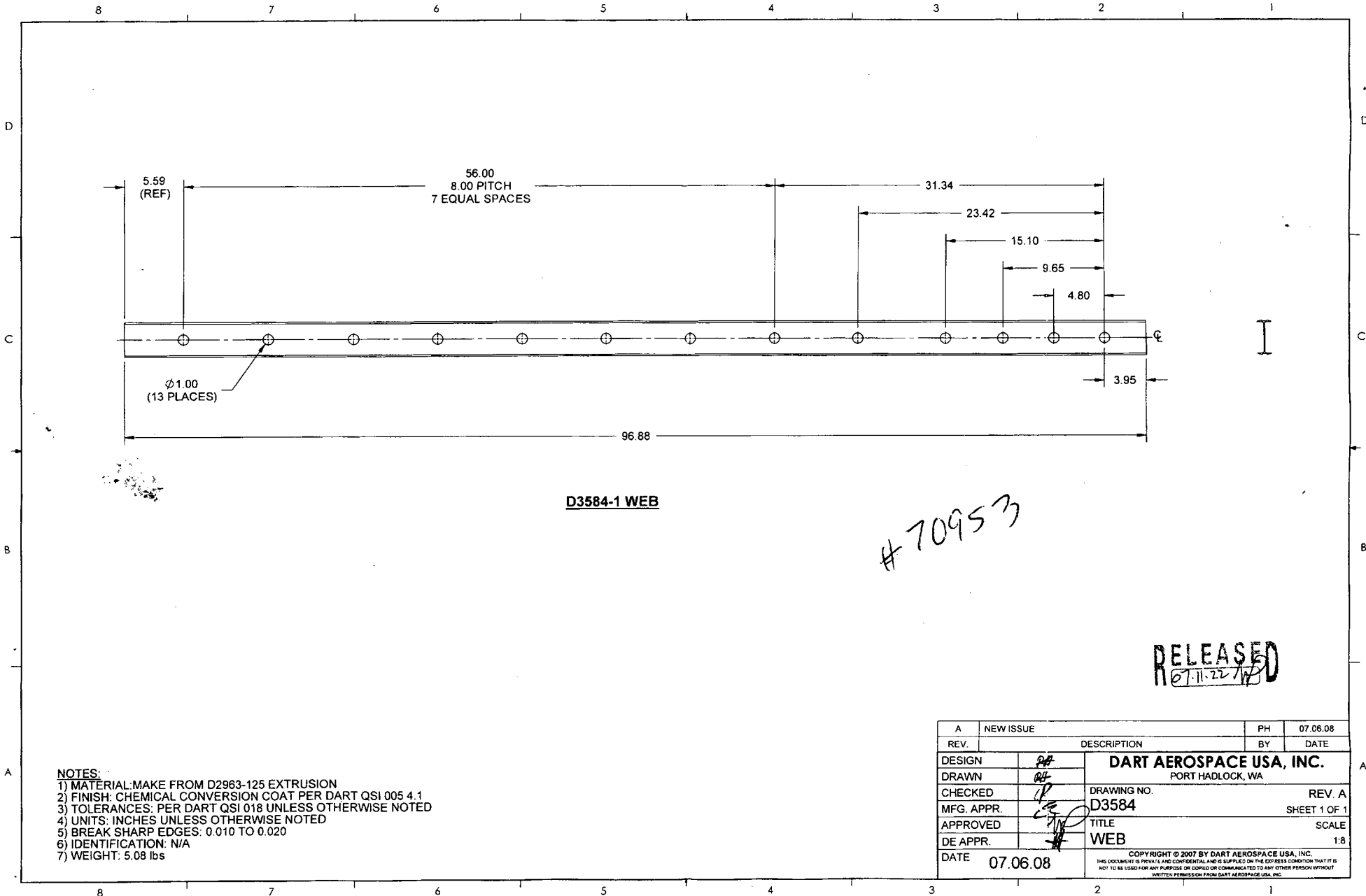
18

28673

106

4

BEI/07/18



- NOTES:
- 1) MATERIAL: MAKE FROM D2963-125 EXTRUSION
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.010 TO 0.020
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 5.08 lbs

A		NEW ISSUE		PH	07.06.08
REV.		DESCRIPTION		BY	DATE
DESIGN	<i>PH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA DRAWING NO. D3584 TITLE WEB		REV. A	
DRAWN	<i>PH</i>				
CHECKED	<i>PH</i>				
MFG. APPR.	<i>[Signature]</i>			SHEET 1 OF 1	
APPROVED	<i>[Signature]</i>			SCALE	
DE APPR.	<i>[Signature]</i>			1:8	
DATE		07.06.08		COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PROPRIETARY, CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

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